



Material - DIN EN 1982 CB480K

Standard Specification for Copper and Copper Alloys - Ingots and Castings

Group - Non-Ferrous Copper Alloy

Sub Group - DIN EN 1982 Copper and Copper Alloys - Ingots and Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Ingot and Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.010 max.	As-Cast	
Iron	Fe %	0.150 max.		
Manganese	Mn %	0.100 max.		
Nickel	Ni %	1.800 max.		
Phosphorus	P %	0.050 max.		
Lead	Pb %	0.800 max.		
Sulphur	S %	0.040 max.		
Antimony	Sb %	0.150 max.		
Silicon	Si %	0.010 max.		
Tin	Sn %	9.300 - 11.000		
Zinc	Zn %	0.500 max.	Mechanical Properties Tensile Strength in Mpa 250 - 326 Yield Strength in Mpa 130 - 170 Elongation in % 10 - 45.6 Reduction of Area in % - Hardness in HB 70 - 80 Impact in Joule 48.4 - 49.9 @ RT	
Cu + Ni	Cu%+Ni%	88.500 - 90.500		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
CC480K	BS	British	Ingot and Casting
CB480K	AFNOR NF	France	Ingot and Casting
CB480K	BDS	Bulgaria	Ingot and Casting
CuSn10-B	ONORM	Australia	Ingot and Casting
CuSn10-B	UNI	Italy	Ingot and Casting
CuSn10-B	MSZ	Hungary	Ingot and Casting
CuSn10-B	UNE	Spain	Ingot and Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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